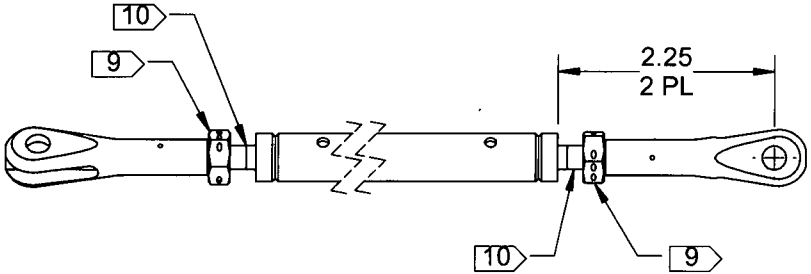
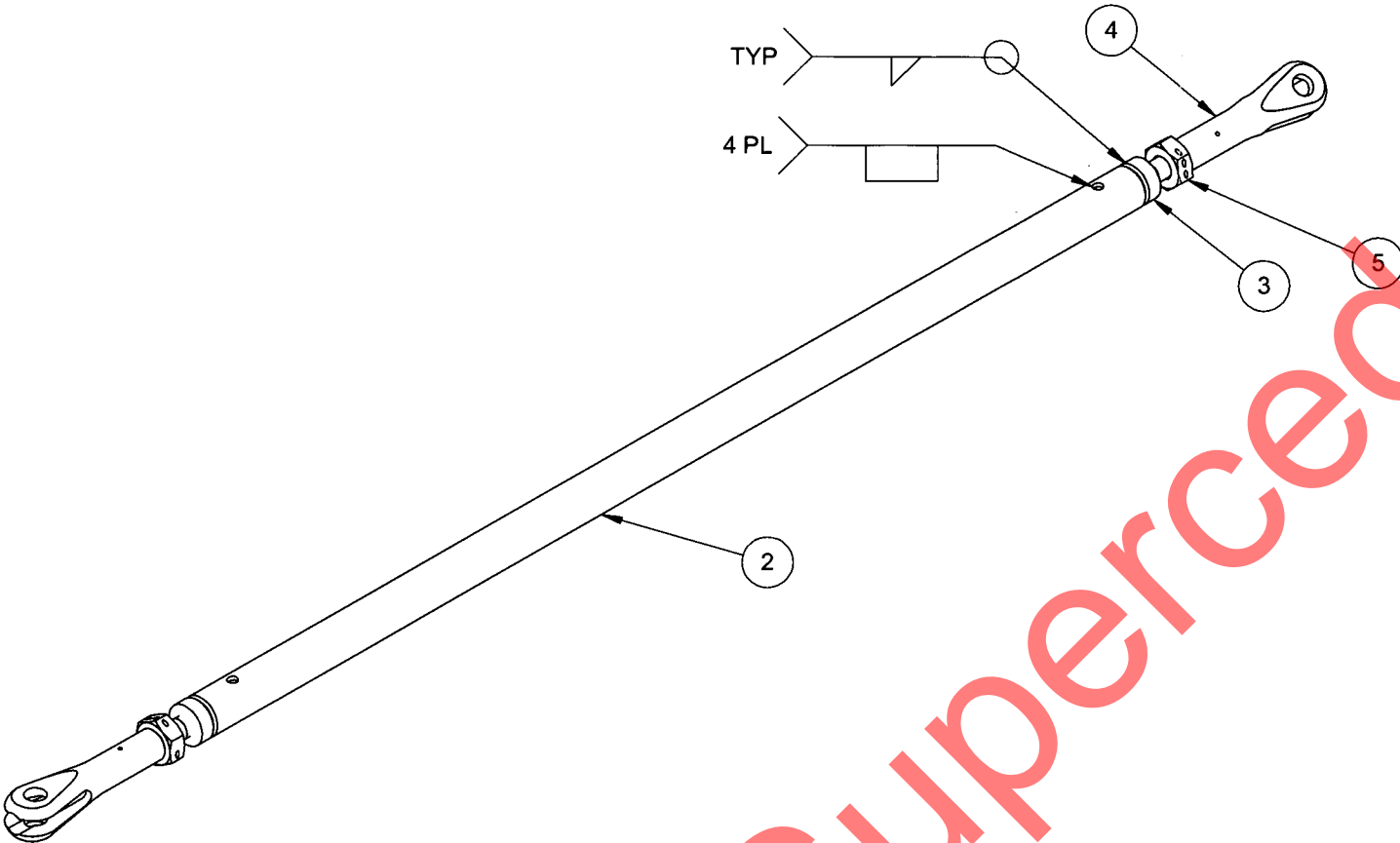






ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4794-041	STRUT ASSEMBLY
2	1	D4794-1	STRUT
3	2	D4794-3	STUD
4	2	AN665-34R	THREADED CLEVIS
5	2	NAS509-4C	NUT, JAM

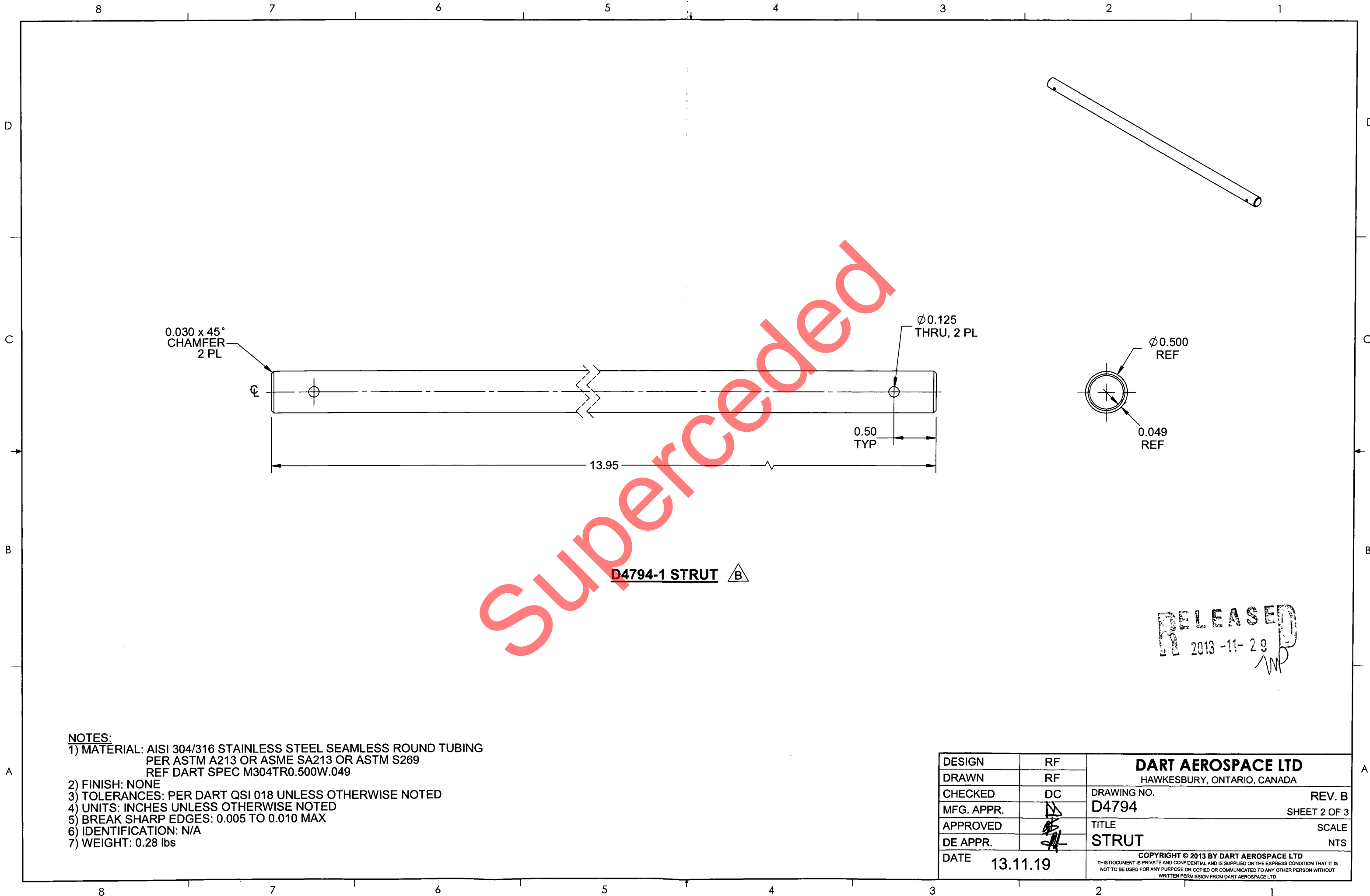


**D4794-041 STRUT ASSEMBLY** 

RELEASED  
2013-11-29  


- NOTES:  
1) MATERIAL: NONE  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1  
7) WEIGHT: 0.50 lbs  
8) WELD PER DART QSI 004  
9) HAND TIGHTEN NAS509-4C NUT  
10) USE TECTYL 502C CLASS I, MIL-PRF-16173E GRADE 2 OR EQUIVALENT ANTI-SEIZE COMPOUND ON THREAD

B	ADDED D4794-041/-3 (ZN B4-1, B5-3); REVISE D4794-1 (ZN B5-2); REMOVE D4794-2; REF NCR13-3184	RF	13.11.19
A	NEW ISSUE	RF	13.05.24
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	DC	DRAWING NO.	REV. B
MFG. APPR.		D4794	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		STRUT	NTS
DATE	13.11.19	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	






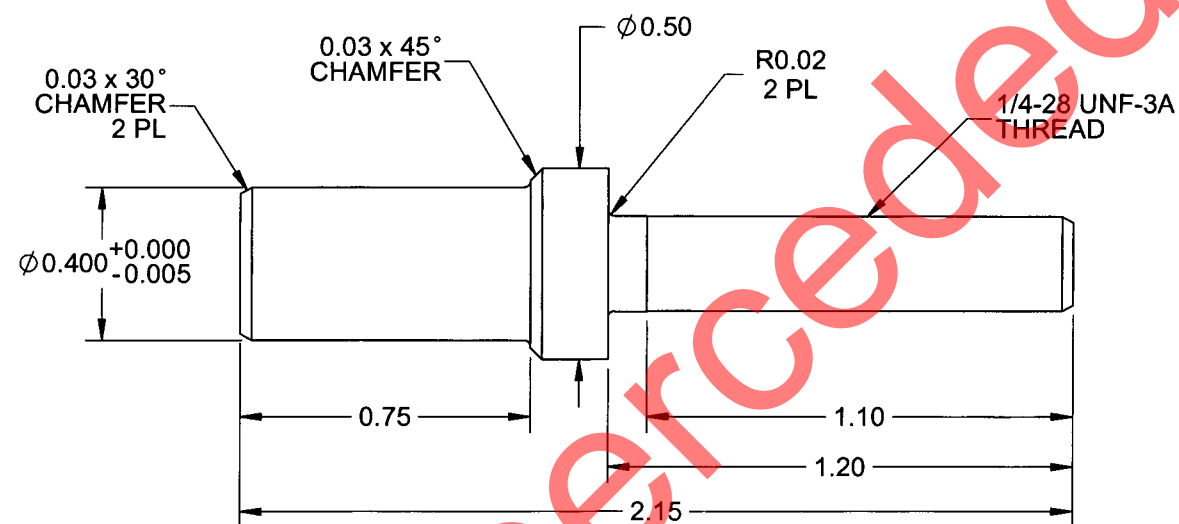
**D4794-1 STRUT** B

**RELEASED**  
2013-11-29  
*MP*

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS ROUND TUBING  
PER ASTM A213 OR ASME SA213 OR ASTM S269  
REF DART SPEC M304TR0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.28 lbs




DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED	DC	DRAWING NO.	REV. B
MFG. APPR.		D4794	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		STRUT	NTS
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**D4794-3 STUD**  $\triangle B$

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR  
PER ASTM A276  
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED	DC	DRAWING NO.	REV. B
MFG. APPR.		<b>D4794</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>STRUT</b>	NTS
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